

Cardinal Operations

Summer Internship Report

2018.05~2018.08 Hao Rong

数据驱动 运筹帷幄

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- Training Unilever Demand Prediction (week 1 ~ week 2)
- Daimler supply chain optimization problem
 - Data Wrangling, Exploration & API Request (week 2 ~ week 7) ← Client 1st Review
 - Parts Demand Prediction (week 7 ~ week 9)
 - CVXPY model implementation (week 9 ~ week 11)
 Client 3rd Review

← Client 2nd Reviev Censored



Unilever

Training – Unilever Demand Prediction

Part 1

- Machine learning model Static model
- LSTM model Dynamic model





- Daimler supply chain optimization problem
 - Data Wrangling, Exploration & API Request (week 2 ~ week 7) ← Client 1st Review
 - Parts Demand Prediction (week 7 ~ week 9)
 - CVXPY model implementation (week 9 ~ week 11)
 - Set the project project goal with the client (PDC optimization)
 - Several version of model prototypes (single period, multi period, two period)
 - Build the product (a visual-friendly decision interface)

← Client 2nd Reviev

Censored

← Client 3rd Review

数据驱动 运筹帷幄









- Objective
- Open warehouses of reasonable size at optimal location.
- My Task
- Ensure data is complete and accurate.
- Join tables.
- Deal with missing entries.
- Collect additional data when necessary.
- Predict future demand.
- Help implement optimization model.



Data Wrangling, Exploration & API Request



Ways that data can be dirty:

Problem	Reason / Description	Solution	
Multiple keys for one records			
Multiple keys for one records			
Missing data			
Data of different magnitudes in one column			
Inconsistent primary key		Consorad	
Chinese Characters VS. pinyin		Censored	
Secret Meanings behind unusual keys			
Ambiguous definition of features			

数据驱动 运筹帷幄

Data Wrangling, Exploration & API Request





Data Wrangling, Exploration & API Request

```
How to use it?
1 import requests
  def geocode(address):
      parameters = { 'address': address, 'key': '6ec1a32b3d319596f2d05fc98e0bf07f'}
      base = 'http://restapi.amap.com/v3/geocode/geo'
      response = requests.get(base, parameters)
      answer = response.json()
      return answer['geocodes'][0]['location']
 Coordinates
 def driveDistance(origin, destination):
     parameters = { 'origin': origin, 'destination': destination, 'strategy': 0, 'key': '6ec1a32b3d319596f2d05fc98e0bt
     base = 'http://restapi.amap.com/v3/direction/driving'
     response = requests.get(base, parameters)
     answer = response.json()
     return answer
6
```

Driving Route

Some tips for using Amap API:

- Limited request amount per day per key! (Although we might not use that much)
 - Apply for multiple accounts
 - Apply for multiple keys
 - Apply for the commercial account (10 times more amount! a little trick)
- Save your requested data constantly while in progress
 - Every request could takes up to 2 seconds (ex. route planning)
 - Work could span more than 1 day. / Server could break.
 - Implement saving actions every N iterations (CSV, pickles)
 - Implement saving actions whenever the request amount in a key is exhausted
- Parallel requests (a lot faster even with requests upper bound)



🚹 我的应用(1)

十 创建新应用

服务调用量配额说明

Key平台类型	服务	个人开发者		认证个人开发者		企业开发者 [当前]	
		日配额 (次)	QPS	日配额 (次)	QPS	日配额 (次)	QPS
	地理编码	6000	100	300000	200	3000000	1000
	逆地理编码	6000	100	300000	200	3000000	1000
	输入提示	2000	50	30000	50	300000	200
	搜索	2000	50	30000	50	300000	300
	公交路径规划	2000	50	30000	50	300000	200
	杉数科技-戴姆勒两点驾车员	络程	c63241db75daf91de90169	daf62767ea	Web服务设计	置 查看配额 删除	







Goal:

• Make reliable prediction of demand at parts level to infer total space needed for PDC.

Problem:

- Parts of small demands usually have very unstable demand pattern.
- Even with large demands, some parts could still have burst or drop in temporal pattern.



Parts Demand Prediction

Finding Substitutes and Complements

- Check correlation of parts within certain group.....?
- Do check correlation among groups.

Substitutes:

Reduce noise in demand trend.

- Clustering by parts properties.
- Clustering by description.
- Clustering for better model performance.

Complements:

Infer trend of noisy data from trends of its complement group.

- Too little data. how can you infer complements relationship?
- Negative correlation?
- Require profound domain knowledge in car parts.
- Clustering by Jaccard Coefficient.





Clustering by Parts Properties

Hierarchical clustering over length, width, height.

 Does not make too much sense to me. How is demand related to parts' size?

K-means clustering regarding to price and area.

• The final properties we care about are price, area, and chargeable weight. And area is correlated to chargeable weight.







Clustering by description

- A good indication of substitutes.
- Clusters that aggregate more parts tend to have better model performance.



Furthermore:

- Clustering by similar descriptions.
- Descriptions that share same words.







Clustering by Jaccard Coefficient

Construct the clusters of high frequency items and the pairs

- Those items with high occurrence frequency are represented as black nodes in graph G.
- The item-pairs that co-occur in the same sentences are then identified, and the item-pairs are sorted by their occurrence frequency. item-pairs are represented as black solid lines in graph G.
- Jaccard Coefficient:

$$J(I_i, I_j) = \frac{Freq(I_i \cap I_j)}{Freq(I_i \cup I_j)}$$

- Failed at first. Cannot find co-occurrence because I used co-occurrence in same case.
- Should use co-occurrence in same order.





Optimize clustering for better model performance After few trials of clustering heuristics, we have a handful of methods can be applied to clustering. A way to optimize our current process is to learning a combination Clustering by description of clustering methods regarding a specific objective, which in our case is model performance. if performance(cluster(A, B)) > mean(performance(A), performance(B)):keep cluster(A, B) K-means clustering

Drawback:

- Evaluating model performance is a very slow process.
- Maybe there are better evaluation methods?

Parts Demand Prediction

Prediction model: (predict 12 month)

- FB prophet: 0.16 adjusted MAPE on Area demand
- ARIMA (Echo): similar adjusted MAPE
- holts winter forecasting: Data does not have obvious seasonality



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Weird thing in using FB prophet



What we use at last:

- Linear regression on country level demand.
- For robustness.
- For simpler optimization model formulation.











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CVXPY model implementation



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Somewhat advance tricks:

• Objectives can be broken into pieces

```
# warehouse bursting fee
bursting_fee = cvx.sum(m_tilde * phi)
# change penalty fee
change_penalty = sum(cvx.sum(m) for m in c[:-1])
```

obj_func = nonexist_open_fee + nonexist_rental_fee + exist_close_fee + exist_closing_rental_fee + exist_not_closing_rental_fee +\
 Transport_fee + exist_expand_fee + expand_rental_fee + bursting_fee + change_penalty

• Constraints can be broken into pieces

```
constr += [sum(cvx.sum(m, axis=1) for m in Z1) <= 1]
constr += [cvx.sum(Z2, axis=1) + sum(cvx.sum(m, axis=1) for m in Z3) <= 1]
for t in range(len(X)):
```

- constr += [cvx.sum(X[t], axis=1) == 1]
- Use of Parameters

constr = []

• similar to tf.placeholder

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f(t) for t in T, will return a list

zip function will return iterable list of pairs



Difficulties in model formulations:

- CVXPY variables cannot have more than 2 dimensions
 - no numpy style broadcast: X[:, :, :, None]
 - How to initiate such kind of variables?

```
X = list(cvx.Variable((I,J), boolean=True) for t in T)
```

• How to do calculation with such kind of variables?

Storage fee

```
obj_func += omega/trm * cvx.sum(sum(i[0] * i[1] for i in zip(np.moveaxis(DH,-1,0), X)))
```

Be cautious:

- computation override
- cvx computation is different from np computation



New Skills:

- LSTM (Long Short Term Memory)
- ARIMA (Auto Regressive Integrated Moving Average)
- ETS (Error Trend Seasonality)
- MILP (Mixed Integer Programming)
- Data wrangling packages
- Tableau
- CVXPY
- Object Oriented Programming with Python
- Data instinct

Skills learned from others:

- Multi-level modeling
- Discrete feature encoding
- Feature engineering on time series data
- Ensemble
- Parameter Tuning
- Industry classification
- Unit Test
- Web data visualization
- PySpark
- Parallel computing
- Read source code
- Code standard



Some thoughts on..



• A lot of hidden story in data.

- Be very cautious in data processing.
- Balance between dirty and clean.
- Balance between usability and accuracy.
- Balance between project and self-development.
- What clients need and what we need.
- Working style. Work with colleagues.
- Mentorship.





